

The manufacturing industry uses products and materials that can release dusts, gases, fumes, and vapours into the air. These can damage workers' lungs if breathed in.

As the person conducting a business or undertaking (PCBU), you should observe your workplace to identify hazards and assess the risks.

Once you have done this, it is important to control the risks and take actions to eliminate or minimise them as much as you reasonably can.

Use this checklist to help control the risks that cause lung diseases in manufacturing workers.

✘ Elimination Yes No

The most effective control measure is to eliminate the hazard and associated risk.

Can you completely remove dusts, gases, fumes and vapours from your workplace?

For example, can you remove materials or processes that generate dusts, gases, fumes and vapours?

It is not always possible to eliminate dusts, gases, fumes, and vapours at work. If this is the case, you must work through the hierarchy of control measures below.

🔄 Substitution Yes No

Substitution controls rely on replacing the hazard with something that is safer for your workers.

Can you replace materials with an option that is less hazardous?

For example, can you:

- use ingredients that are less dusty?
- use an alternative or modified work process or tool that doesn't generate as much dust?
- use products that have a stabiliser to minimise fumes and vapour production?
- replace high toxicity chemicals with lower toxicity chemicals?

🚧 Isolation Yes No

Isolation controls rely on physically separating the hazard or source of harm from workers by distance or using barriers.

Can you place barriers between a hazard and your workers?

For example, can you perform tasks that generate dusts, gases, fumes and vapours in a fume cabinet or a room with local exhaust ventilation?



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Isolation (continued) Yes No

Can you create distance between a hazardous work process and workers?
For example, can you use machinery that generates dusts, gases, fumes and vapours in a restricted area, away from other workers?

Do you have a breakout space for workers to get away from the workplace when they are not required on the floor?
For example, can you provide a room in a separate area for workers to eat lunch or get changed?

Engineering Yes No

Engineering controls rely on introducing a physical control measure such as a mechanical device or process to reduce exposure to harm.

Can you use physical devices to reduce how much dusts, gases, fumes, or vapours are created and/or capture them or move them away from a worker?
For example, can you install on-tool dust extraction for tasks that generate dusts?

Can you clean up dusts after they are created with an industrial vacuum cleaner with appropriate filtration?

Administrative Yes No

Administrative controls rely on your workers' understanding and following workplace policies. They should only be used in combination with substitution, isolation and engineering controls.

Do you have policies to support safe work practices and worker behaviour at your workplace?

Could you introduce a shift rotation policy, so workers don't spend too long in an exposure area?

Could you provide a laundering service for contaminated clothes?

Are there designated change areas for changing out of personal protective equipment (PPE)?

Does your workplace have policies for storing, cleaning and maintaining equipment?

Can you install signs to alert your workers to a hazard?

Do you keep your workplace clean?

Do you provide training for your workers on WHS measures and your workplace policies and procedures?

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Personal protective equipment (PPE) Yes No

PPE should be considered last after other control measures. It should not be relied on as the sole control measure for a risk. It is important your workers are trained in how to fit and properly wear PPE.

Do your workers need PPE to complement the control measures at your workplace?	<input type="checkbox"/>	<input type="checkbox"/>
Do you know what PPE your workers need to support your control measures?	<input type="checkbox"/>	<input type="checkbox"/>
Have you checked the PPE that you are providing is appropriate and fits the worker who will be wearing it?	<input type="checkbox"/>	<input type="checkbox"/>
Have you ensured workers' respiratory protective equipment (RPE) is fit tested to ensure it is effective if applicable?	<input type="checkbox"/>	<input type="checkbox"/>
Are you providing ongoing training, information and instructions on how to use, clean and maintain PPE, including RPE?	<input type="checkbox"/>	<input type="checkbox"/>
Do your workers know how to store their RPE correctly and are cartridges and filters changed regularly?	<input type="checkbox"/>	<input type="checkbox"/>

Talk with your work health and safety (WHS) regulator Yes No

Have you looked for guidance on your WHS regulator's website?

Your WHS regulator is responsible for regulating and enforcing WHS laws in your jurisdiction. If you have any questions specific to your workplace, WHS regulator contact details are available on our [website](#).

Download and use the 'How to manage the risks that can cause occupational lung diseases in manufacturing workers - information sheet' to help you further at swa.gov.au/clearlungs.